FEB 2 0 2004 WEER

Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate

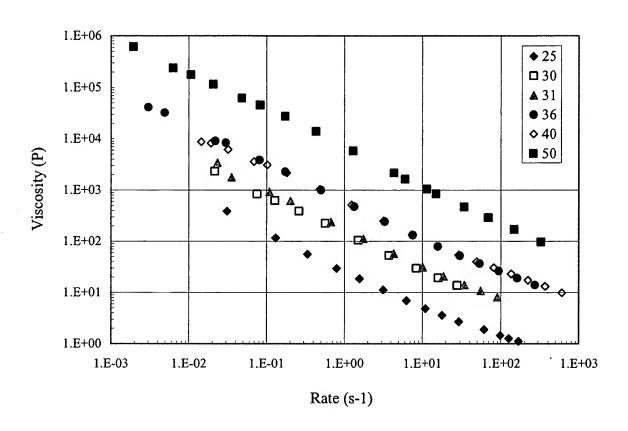




Figure 2. Peak Molecular Weight of Hydrolysate vs.

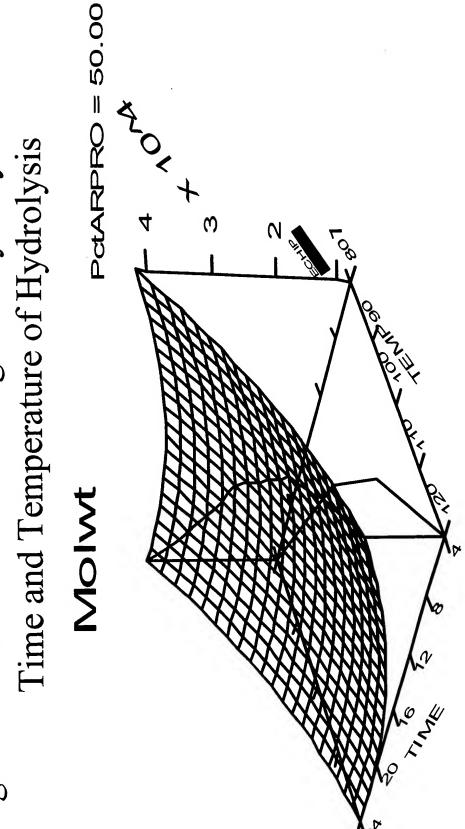
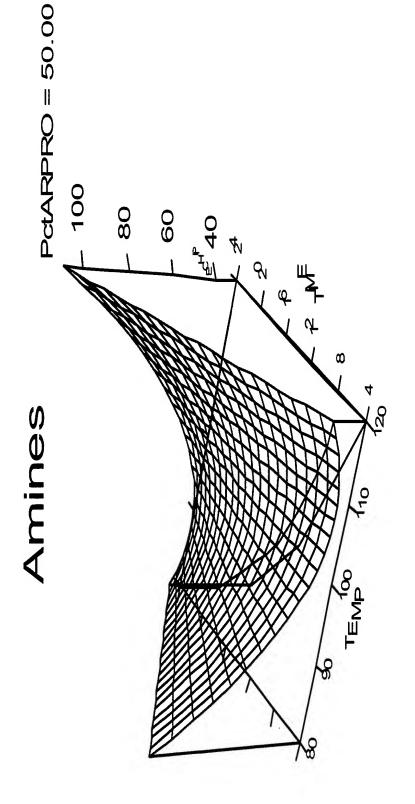




Figure 3. Total Amine Level of Hydrolysate vs. Time and Temperature of Hydrolysis



FEB 2 0 2004 PH

Figure 4. Process Variables vs. Board Properties

